

FOR FARM MACHINERY TECHNICIAN (NC2, NC3)

Department of Occupational Standards
Ministry of Labour and Human Resources
Thimphu, Bhutan.

(Year - 2014)



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FOREWORD

The Department of Occupational Standards of the Ministry of Labour and Human Resources is pleased to present the National Competency Standards (NCSs) for Farm Machinery Technician. The standards represent the fruits of hard work and invaluable experiences gained by the department since its establishment in the latter half of 2003. The main aim of developing NCS is to set up a well-defined nationally recognized Vocational Qualification System that will help set a benchmark for the Technical Vocational Education and Training (TVET) System in our country aligned to international best practices.

NCS is one of the base pillars in the Bhutan Vocational Qualification Framework (BVQF) and is the first step in its implementation. The NCS are developed and revised to ensure that employees or vocational graduates possess and acquire the desired competencies required by industries and employers. In order to ensure this close match in supply and demand of competencies, NCS have been developed and revised in close consultation and partnership with industry experts and validated by the Technical Advisory Committees of the concerned economic sectors.

A vocational education and training system based on NCS shall ensure that delivered training is of a high quality and relevant to the needs of the labour market. As a result, future TVET graduates will be better equipped to meet the need and expectations of industries and employers. This positive impact on the employability of TVET graduates will enhance the reputation of vocational education and training and make it attractive to school leavers.

I gratefully acknowledge collaboration and the valuable contributions made by experts from industries during the consultation and validation processes of the standards. I look forward for continued engagement and participation of the industry and employers in the development of a quality assured demand driven TVET system and to build competent and productive national workforce that will contribute to the continued socio-economic progress of our country.

Director
Department of Occupational Standards
Ministry of Labour and Human Resources

INTRODUCTION

A. National Competency Standards (NCS)

The National Competency Standards specify the skill, knowledge and attitudes applied to a particular occupation. Standards also specify the standards or criteria of performance of a competent worker and the various contexts in which work may take place. Standards provide explicit advice to assessors regarding the skill and knowledge to be demonstrated by candidates seeking formal recognition either following training or through work experience.

Purpose of National Competency Standards

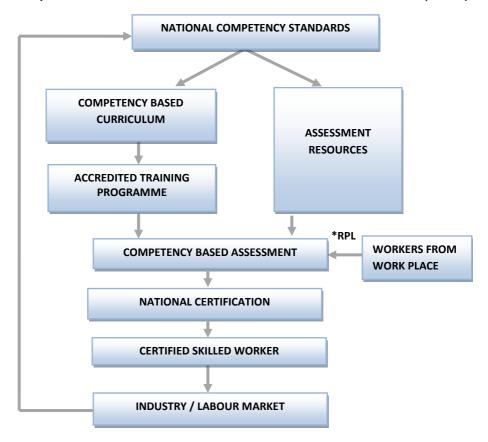
National Competency Standards serve a number of purposes including:

- Providing advice to curriculum developers about the competencies to be included in curriculum.
- Providing specifications to assessment resource developers about the competencies within an occupation to be demonstrated by candidates.
- Providing advice to industry/employers about job functions, which in turn can be used for the development of job descriptions, performance appraisal systems and work flow analysis.

B. Bhutan Vocational Qualifications Framework (BVQF)

Bhutan Vocational Qualifications Framework is an agreed system of Assessing, Certifying and Monitoring nationally recognized qualifications for all learning in the TVET sector against national competency standards, in training institutions, in the workplace, in schools or anywhere where learning takes place.

Components of the Bhutan Vocational Qualifications Framework (BVQF)



^{*} RPL = Recognition of Prior Learning

BVQF Levels

The Bhutan Vocational Qualifications Framework has three levels classified based on the competency of the skilled workers. The three levels are:

- National Certificate Level 3 (NC 3)
- National Certificate Level 2 (NC 2)
- National Certificate Level 1 (NC 1)

BVQF Level Descriptors

The qualification levels are decided based on level descriptors. The detail of the qualification level descriptor is as follows:

National Certificate Level 1 (Semi Skilled)

Carry out processes that:	Learning demand:	Responsibilities which are applied:
Are narrow in range.Are established and	 Basic operational knowledge and skill. 	In directed activity.Under general
familiar. • Offer a clear choice of	 Utilization of basic available information. 	supervision and quality control.
routine responses. • Involve some	 Known solutions to familiar problems. 	With some responsibility for quantity and quality.
prioritizing of tasks from known solutions.	Little generation of new ideas.	With no responsibility for guiding others.

National Certificate Level 2 (Craftsman)

Carry out processes that:	Learning demand:	Responsibilities which are applied:
Require a range of well-developed skills.	Some relevant theoretical knowledge.	In directed activity with some autonomy.
Offer a significant choice of procedures requiring	 Interpretation of available information. 	Under general supervision and quality checking.
 Are employed within a range of familiar context. 	 Discretion and judgments. A range of known responses to familiar 	With significant responsibility for the quantity and quality of output.
	problems	With some possible responsibility for the output of others.

National Certificate Level 3 (Master craftsman)

Carry out processes that:	Learning demand:	Responsibilities which are applied:
Requires a wide range of technical or scholastic skills. Offer a considerable	A broad knowledge base which incorporates some theoretical concepts.	In self–directed activity. Under broad guidance and evaluation.
choice of procedures requiring prioritization to achieve optimum outcomes. • Are employed in a	Analytical interpretation of information.Informed judgment.A range of sometimes	 With complete responsibility for quantity and quality of output. With possible responsibility for the
variety of familiar and unfamiliar contexts.	innovative responses to concrete but often unfamiliar problems.	output of others.

PURPOSE

This suite of two qualifications is designed for people interested in a career as a Farm Machinery Technician.

The first of the two qualifications is the National Certificate Level 2 in Farm Machinery Technician. The Level 2 qualification recognizes the skills and knowledge required for people working as a skilled Farm Machinery Technician in the workplace.

The qualification comprises of seven units of Competency Standards that cover the essential knowledge and skills required of Farm Machinery Technician in servicing steering system, brake system, clutch system, fuel system, basic electrical components, engines and transmission system in farm machineries.

The National Certificate Level 2 in Farm Machinery Technician prepares people for entry into further qualifications and is a prerequisite for entry into the National Certificate Level 3.

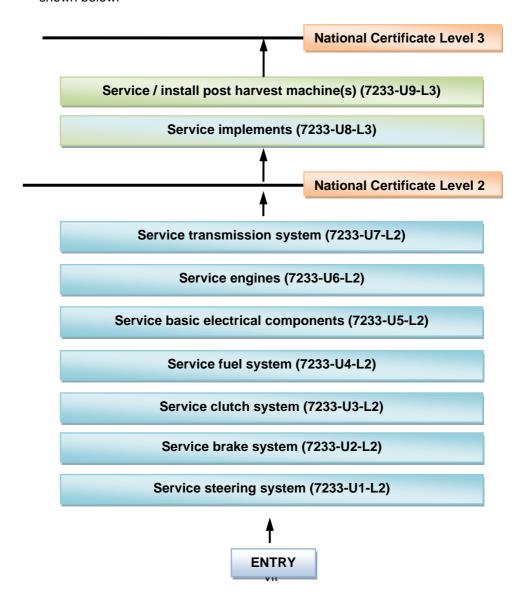
The National Certificate Level 3 Farm Machinery Technician is currently the final achievement in this qualification pathway. Candidates wishing to be admitted into training should hold the National Certificate Level 2 in Farm Machinery Technician.

The Level 3 qualification recognizes the competencies required to work as a highly skilled Farm Machinery Technician. This qualification includes two units of Competency that covers the skills and knowledge required in servicing implements and servicing / installation of post harvest machine(s).

A diagram of the qualification pathway provided by these two National Certificates is as follows.

PACKAGING OF QUALIFICATION FOR FARM MACHINERY TECHNICIAN

The National Competency Standards for the Farm machinery technician comprises of nine units of competencies. The packaging of qualification is as shown below:



CODING USED FOR NATIONAL COMPETENCY STANDARDS

The coding and classification system developed in Bhutan is logical, easy to use, and also aligned with international best practises. The Bhutanese coding and classification system is based on the International Standard Classification of Occupations, 2008 (ISCO-08) developed by the International Labour Organisation (ILO).

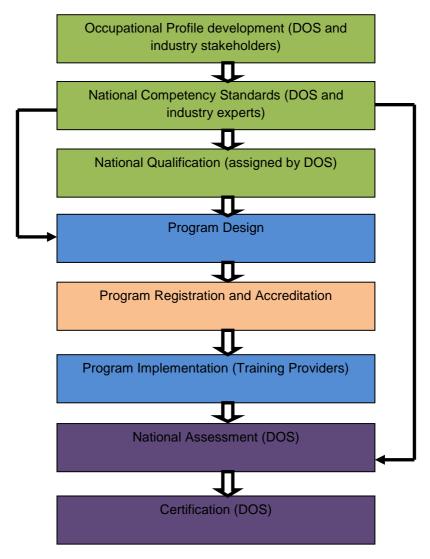
The coding of the national competency standards forms the basis of the identification code for the Vocational Education and Training Management Information System (VET – MIS) both in terms of economic sector identification and that of the individual standard.

Coding the individual units of competency standard is to identify the level in qualification packages to which it belongs.

While packaging, in order to follow a logical order, only competency standards related to each other and following a logical sequence in terms of training delivery, from the simple to the complex, are clustered into a qualification packages.

The ILO assigns the code 7233 to the occupation of Farm Machinery Mechanic. Therefore, in the Bhutan context, the occupation Farm Machinery Technician has been assigned the code 7233 in the National Coding System. The first unit is assigned the code U1, the first Unit of Competency Standard clustered into the first qualification is designated the code 7233-U1. Levels are assigned the code L and follow a logical progression from the National Certificate Level 1 (NC 1) to the National Certificate Level 3 (NC 3). Therefore the National Certificate Level 2 is assigned the code L2. The complete unit code will be 7233-U1-L2.

Implementation and Operational Procedures for National Competency Standards (MoLHR)



Key:

MoLHR – Ministry of Labour and Human Resources DOS – Department of Occupational Standards

NATIONAL COMPETENCY STANDARDS FOR FARM NACHINERY TECHNICIAN

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FARM MACHINERY TECHNICIAN COMPETENCY STANDARDS FOR NATIONAL CERTIFICATE LEVEL 2 (NC 2)

UNIT TITLE	ELEMENTS OF COMPETENCE
Service steering system	 Diagnose the faults. Repair the steering system.
Service brake system	 Diagnose the brake problem. Repair and test the brake.
Service clutch system	 Diagnose the faults. Repair and test the clutch system.
Service fuel system	 Diagnose the faults. Repair the fuel system. Test the fuel system.
Service basic electrical components	Diagnose the faults. Repair and test electrical components.
Service engines	4. Diagnose the engine faults.5. Repair the engine.6. Test the engine.
Service transmission system	3. Diagnose the faults.4. Repair and test the transmission / hydraulic system.

UNIT TITLE : Service steering system.

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in farm machinery steering system and to service in accordance with manufacturers' manual /

specification ensuring safety at all times.

CODE : 7233-U1-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the faults	1.1	Select and use diagnostic equipment as per the job requirements.
	1.2	Select and use personal protective equipment (<i>PPE</i>) as per the job requirements.
	1.3	Refer the past history of machine / equipment as per the job requirements.
	1.4	Troubleshoot / examine / inspect the steering system to identify the <i>faults</i> following standard procedures
	1.5	Recommend remedial action as per the job requirements
Repair the steering	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
system.	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the steering system components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / analyze / adjust the defective steering system components if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the components as per the

	standard procedures.
2.6	Assemble the steering system components following standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the steering system performance following standards procedures and take necessary action as per the job requirements

RANGE STATEMENT

Tools and equipment may include but not limited to:

- Hand tool set
- Hydraulic press

• Wheel alignment equipment

Materials may include but not limited to:

- Spare parts
- Rags

Lubricants

Faults may include but not limited to:

- Wear and tear
- Breakages

- Leakages
 - Mis-alignment

Steering system components may include but not limited to:

- Steering wheel
- Shafts
- Steering gear box
- Pins

- Bearings
- Linkages
- Bush
- Wheels

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Troubleshoot / examine / inspect the steering system to identify the faults following standard procedures
- Repair / replace / analyze / adjust the defective steering system components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the steering system performance following standards procedures and take necessary action as per the job requirements

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturers manuals / specifications	Interpretation of manuals / specifications
Working principal of steering system and its components	Problem solving Decision making
Occupational health and safetyFirst aid procedures	Decision makingSafe use of tools and equipment
Types of steering system	CommunicationNegotiation
Environment actLubricants	Teamwork
Record keepingHouse keeping	

UNIT TITLE : Service brake system

DESCRIPTOR: This unit covers the competencies required to

diagnose the faults in farm machinery brake system and to service in accordance with manufacturers' manual / specification ensuring safety at all times.

CODE : 7233-U2-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the brake problem	1.1	Select and use personal protective equipment (PPE) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Examine / inspect the brake system to identify the <i>faults</i> following standard procedures
	1.4	Recommend remedial action as per the job requirements
Repair and test the brake.	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / adjust the defective brake components if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the brake components as per the standard procedures.
	2.6	Assemble the brake components following standard procedures and manufacturer

	service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the brake performance following standards procedures and take necessary action as per the job requirements.

RANGE STATEMENT

Personal protective equipment may include but not limited:

Safety glove

Safety helmet

Safety boot

Fire extinguisher

Uniform

Safety goggle

Ear muff

Respiratory mask

Safety belt

Tools and equipment may include:

Hand tool set

Jack

Faults may include but not limited to:

Damages

Leakages

Wear and tear

Materials may include but not limited to:

Rags

Nuts and bolts

Fuel

Brake oil

Grease

Gasket

Seal

Brake components may include but not limited to:

Brake shoe

Master cylinder

Wheel cylinder

Brake paddle

Brake drum / disk

Springs

Cables

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written, oral / viva form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Examine / inspect the brakes to identify the faults following standard procedures
- Repair / replace / adjust the defective brake components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the brake performance following standards procedures and take necessary action as per the job requirements.

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturer repair manual / specification	Interpretation of manuals / specifications
Working principal of brake system	 Safe use of tools and equipment.
Grading of brake fluids	Communication
Record keeping and reporting.	Teamwork
Estimation and costing	Problem solving
Environment act	Decision making
Workplace safety	Negotiation
Basic hydraulic principal	

UNIT TITLE : Service clutch system.

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in farm machinery clutch system and to service in accordance with manufacturers' manual /

specification ensuring safety at all times.

CODE : 7233-U3-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the faults	1.1	Select and use <i>personal protective equipment</i> (<i>PPE</i>) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Troubleshoot / examine / inspect the clutch system to identify the <i>faults</i> following standard procedures
	1.4	Recommend remedial action as per the job requirements
Repair and test the clutch system.	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the clutch system components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / adjust the defective <i>clutch system components</i> if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the clutch system components as per the standard procedures.
	2.6	Assemble the clutch system components

	following standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the clutch system performance following standards procedures and take necessary action as per the job requirements.

RANGE STATEMENT

Personal protective equipment may include but not limited to:

- Electrician tool set
- Tachometer

- Multi-meter
- Test lamp

Materials may include but not limited to:

- Spare parts
- Rags
- Emery paper

Cleaning oil

Tools and equipment may include but not limited:

- Hand tool set
- Pulley puller
- Hydraulic jack / press
- Chain pulley
- C-clamp

Faults may include but not limited to:

- Leakages
- Breakages

Wear and tear

Clutch system components may include but not limited to:

- Clutch plate
- Pressure plate
- Clutch disc
- Linkage

- Bearings
- Springs
- Clutch cables
- Fork / lever

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Troubleshoot / examine / inspect the clutch system to identify the faults following standard procedures
- Repair / replace / adjust the defective clutch system components if necessary as per the job requirements following manufacturer service manual / specification
- Test the clutch system performance following standards procedures and take necessary action as per the job requirements.

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturers repair manual and specifications	Interpretation of manufacturers repair manual and specification
Record keeping	Use of tools and equipment
House keeping	Problem solving
First aid procedures	Decision making
Occupational Health and Safety	Good housekeeping.
(OHS) Regulations	Communication
 Working principal of clutch system and its components 	Teamwork
Types of clutch system	Interpersonal
Environment act	

UNIT TITLE : Service fuel system.

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in farm machinery fuel system and to service

in accordance with manufacturers' manual / specification ensuring safety at all times.

CODE : 7233-U4-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the faults	1.1	Select and use diagnostic equipment as per the job requirements.
	1.2	Select and use personal protective equipment (PPE) as per the job requirements.
	1.3	Refer the past history of machine / equipment as per the job requirements.
	1.4	Examine / inspect the fuel system to identify the <i>faults</i> following standard procedures
	1.5	Recommend remedial action as per the job requirements
Repair the fuel system.	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / set the defective <i>fuel system and its components</i> if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Assemble the fuel system components following standard procedures and manufacturer service manual / specification

	2.6	Record details of repair if necessary as per the establishment procedures
 est the fuel ystem	3.1	Select necessary materials to test fuel system following standard procedures.
	3.2	Test the injector following standard procedures.
	3.3	Test the fuel system performance following standards procedures and take necessary action as per the job requirements.

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Personal protective equipment may include but not limited to:

- Safety glove
- Safety helmet
- Safety boot
- Fire extinguisher
- Uniform

- Safety goggle
- Ear muff
- Respiratory mask
- Safety belt

Tools and equipment may include:

- Hand tool set
- Injector nozzle testing equipment
- Calibration equipment

Faults may include but not limited to:

- Leakage
- Breakage

Wear and tear

Materials may include but not limited:

Rags,

• Seals,

Fuel

Spare parts

Fuel system components may include but not limited:

- Injector nozzle
- Fuel injection pump
- Feed pump

- Pipes
- Fuel filters
 - Governor

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Examine / inspect the fuel system to identify the faults following standard procedures
- Repair / replace / set the defective fuel system and its components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the fuel system performance following standards procedures and take necessary action as per the job requirements.

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS		
Manufacturers repair manual / specification	Interpretation of manufacturers manual and specification		
Working principal of fuel system and its components	 Safe use of tools, equipment, and instruments 		
First aid procedures	Communication		
Estimation and costing	• Teamwork		
Record keeping	Problem solving / decision		
House keeping	making		
Usage of tools and equipment	 Planning 		
Environment act	 Interpersonal 		
Properties of fuel	Negotiation		

UNIT TITLE : Service basic electrical components.

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in basic farm machinery electrical components and to service in accordance with

manufacturers' manual / specification ensuring safety

at all times.

CODE : 7233-U5-L2

EL EMENTO CE		
ELEMENTS OF COMPETENCE	PERFORMANCE CRITERIA	
Diagnose the faults	1.1	Select and use personal protective equipment (<i>PPE</i>) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Troubleshoot / examine / inspect the electrical components to identify the <i>faults</i> following standard procedures
	1.4	Recommend remedial action as per the job requirements
Repair and test electrical	2.1	Select and use tools and equipment as per the job requirements.
	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the electrical components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / analyze / adjust the defective <i>electrical components</i> if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the components where necessary as per the standard procedures.
	2.6	Assemble the electrical components following

	standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the performance of electrical components following standards procedures and take necessary action as per the job requirements

RANGE STATEMENT

Tools and equipment may include but not limited to:

- Hand tool set
- Multimeter

- Wire stripper
- Wire cutter

Materials may include but not limited to:

- Insulation Tape
- Standard Wires

- Grease
- Emery Paper

Faults may include but not limited to:

- Blown fuses
- Blown bulbs
- Melted wire
- Loose connection

- Breakage
- Short circuit
- Wear and tear
- Burnt terminals

Basic electrical components may include but not limited to:

- Battery
- Fuses
- Alternator
- Self starter
- Ignition switches
- Ignition coils

- Wires
- Lightings
 - Switches
- Relays
- Spark Plugs
- Distributor

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Troubleshoot / examine / inspect the electrical components to identify the faults following standard procedures
- Repair / replace / analyze / adjust the defective electrical components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the performance of electrical components following standards procedures and take necessary action as per the job requirements

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturers manuals / specifications	Interpretation of manuals / specifications
 Basic working principal of electrical components Basic electricity Electrical components Occupational health and safety First aid procedures Environment act Lubricants 	 Problem solving Decision making Safe use of tools and equipment Communication Teamwork
Record keepingHouse keeping	

UNIT TITLE : Service engine

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in farm machinery engines and to service in accordance with manufacturers' manual / specification

ensuring safety at all times.

CODE : 7233-U6-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the engine faults	1.1	Select and use diagnostic equipment as per the job requirements.
	1.2	Select and use personal protective equipment (PPE) as per the job requirements.
	1.3	Refer the past history of machine / equipment as per the job requirements.
	1.4	Examine / inspect the engine to identify the <i>faults</i> following standard procedures
	1.5	Recommend remedial action as per the job requirements
Repair the engine.	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / adjust the defective engine and its components if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Repair / replace / adjust the defective engine cooling system components if necessary as per the job requirements following

		manufacturer service manual / specification.
	2.6	Lubricate / clean the engine components as per the standard procedures.
	2.7	Assemble the engine components following standard procedures and manufacturer service manual / specification
	2.8	Record details of repair if necessary as per the establishment procedures.
Test the engine	3.1	Select necessary materials to test engine following standard procedures.
	3.2	Test the engine performance following standards procedures and take necessary action as per the job requirements.

Personal protective equipment may include but not limited to:

- · Safety glove
- Safety helmet
- Safety boot
- Fire extinguisher
- Uniform

- Safety goggle
- Ear muff
- Respiratory mask
- Safety belt

Tools and equipment may include but not limited to:

- Hand tool set
- Torque wrench
- Chain block

- Pulley
- Trolley

Materials may include but not limited to:

- Rags
- Nuts and bolts
- Fuel lubricants

- Gasket
- Seal
- Coolant

Faults may include but not limited to:

Damages

Wear and tear

Leakages

Engine and its components may include but not limited to:

- Cylinder head
- Engine block
- Piston

- Gasket
- Valve
- Crank case

Engine cooling system components may include but not limited to:

- Radiator
- Water Pump

Reservoir

- Belt

- Thermostat
- Hose Pipes
- Fan

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Examine / inspect the engine to identify the faults following standard

procedures

- Repair / replace / adjust the defective engine components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the engine performance following standards procedures and take necessary action as per the job requirements.

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturer repair manual / specification	Interpretation of manuals / specifications
Working principal of engine, cooling and lubrication system	 Safe use of tools and equipment.
Grading of lubricants	Communication
Types of coolants	Teamwork
Record keeping and reporting.	Problem solving
Estimation and costing	Decision making
Environment act	
Workplace safety	

UNIT TITLE : Service transmission system.

DESCRIPTOR: This unit covers the competencies required to

diagnose the faults in farm machinery transmission

system and to service in accordance with

manufacturers' manual / specification ensuring safety

at all times.

CODE : 7233-U7-L2

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the faults	1.1	Select and use <i>personal protective equipment</i> (PPE) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Examine / inspect the transmission system to identify the <i>faults</i> following standard procedures
	1.4	Recommend remedial action as per the job requirements
Repair and test the	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
transmission / hydraulic system.	2.2	Select and use <i>materials</i> as per the job requirements.
5,555	2.3	Dismantle the transmission system components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace the defective <i>transmission system</i> / <i>hydraulic components</i> if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the transmission system

	components as per the standard procedures.
2.6	Assemble the transmission system components following standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Participate in test drive to test the transmission system performance following standards procedures and take necessary action as per the job requirements

Tools and equipment may include but limited to:

- Hand tool set
- Jack

- Chain pulley
- Levers

Personal protective equipment may include but not limited to:

- Safety glove
- Safety helmet
- Safety boot / gum boot
- Fire extinguisher
- Uniform

- Safety goggle
- Ear muff
- Respiratory mask
- Safety belt

Materials may include but not limited:

- Rags
- Spare parts
- Gear oils

Gear oils

Transmission/hydraulic system components may include but not limited:

- Gear box
- Shafts
- Bearings
- Forks
- Hydraulic valve

- Gears
- Levers
- Oil seals
- Hydraulic pump
- Hydraulic pipes and filters

Cylinders

Faults may include but not limited:

Leakages

Wear and tear

Damages

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Examine / inspect the transmission system to identify the faults following standard procedures
- Repair / replace the defective transmission /hydraulic system components if necessary as per the job requirements following manufacturer service manual / specification
- Test the transmission system performance following standards procedures and take necessary action as per the job requirements

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Working principle of transmission system	Interpretation of manufacturers manual / specifications
Working principal of transmission system	Safe use of tools, equipment, and instruments.
Types of gear	Problem solving
First aid procedures	Decision making
Manufacturers repair manuals / specifications	Communication Teamwork
Tools and equipments	Teamwork
Record keeping	
House keeping	
Environment act	
Estimation and costing	

FARM MACHINERY TECHNICIAN COMPETENCY STANDARDS FOR NATIONAL CERTIFICATE LEVEL 3 (NC 3)

UNIT TITLE	ELEMENTS OF COMPETENCE
Service implements	 Diagnose the faults. Repair and test the implements.
Install / service post harvest machine(s)	 Install the post harvest machines. Diagnose the faults. Repair and test the post harvest equipments.

UNIT TITLE : Service implements.

DESCRIPTOR: This unit covers the competencies required to diagnose

the faults in implements and to service in accordance with manufacturers' manual / specification ensuring

safety at all times.

CODE : 7233-U8-L3

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Diagnose the faults	1.1	Select and use personal protective equipment (<i>PPE</i>) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Troubleshoot / examine / inspect the implements to identify the <i>faults</i> following standard procedures
	1.4	Recommend remedial action as per the job requirements
Repair and test the	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
implements.	2.2	Select and use <i>materials</i> as per the job requirements.
	2.3	Dismantle the implements and its components following standard procedures in accordance with the manufacturer service manual / specification.
	2.4	Repair / replace / analyze / adjust the defective <i>implements and its components</i> if necessary as per the job requirements following manufacturer service manual / specification.
	2.5	Lubricate / clean the components as per the standard procedures.
	2.6	Assemble the implements and its components

	following standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the performance of implements following standards procedures and take necessary action as per the job requirements

Tools and equipment may include but not limited to:

- Hand tool set
- Welding machine
- Grinding machine

- Jack
- Drilling machine

Materials may include but not limited to:

- Spare parts
- Rags

Lubricants

Faults may include but not limited to:

- Wear and tear
- Breakages

Leakages

Implements may include but not limited to:

- Rotary tiller
- Plough
- Trailer
- Harvester
- Seeder

- Cultivator
- Disc harrow
- Ridger
- Planter
- Trencher

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

- Following Occupational health and safety regulations applicable at worksite.
- Troubleshoot / examine / inspect the implements to identify the faults following standard procedures
- Repair / replace / analyze / adjust the defective implements and its components if necessary as per the job requirements following manufacturer service manual / specification.
- Test the implement performance following standards procedures and take necessary action as per the job requirements

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Manufacturers manuals / specifications	Interpretation of manuals / specifications
Working principal of implements	Problem solving
and its components	Decision making
Occupational health and safety	Safe use of tools and equipment
First aid procedures	Communication
Types of implements	Teamwork
Environment act	Negotiation
 Lubricants 	• Negotiation
Record keeping	
House keeping	
Basic welding and fabrication	
Tools and workshop machines	

UNIT TITLE : Install / service post harvest machines.

DESCRIPTOR: This unit covers the competencies required to

diagnose the faults in post harvest machines and to service in accordance with manufacturers' manual /

specification ensuring safety at all times.

CODE : 7233-U9-L3

ELEMENTS OF COMPETENCE		PERFORMANCE CRITERIA
Install the post harvest	1.1	Carryout feasibility of the location for the installation as per the job requirements.
machines	1.2	Plan and layout foundations as per the job requirements.
	1.3	Install the machines and its components ensuring alignment / dimensions as per the standard procedures.
	1.4	Test the functioning of machine as per the job requirements.
Diagnose the faults	1.1	Select and use <i>personal protective equipment</i> (PPE) as per the job requirements.
	1.2	Refer the past history of machine / equipment as per the job requirements.
	1.3	Troubleshoot / examine / inspect the post harvest equipments to identify the faults following standard procedures
	1.4	Recommend remedial action as per the job requirements
3. Repair and test the post	2.1	Select and use <i>tools and equipment</i> as per the job requirements.
harvest equipments.	2.2	Select and use <i>materials</i> as per the job requirements.

2.3	Dismantle the post harvest equipment following standard procedures in accordance with the manufacturer service manual / specification.
2.4	Repair / replace / adjust the defective parts of post harvest equipment if necessary as per the job requirements following manufacturer service manual / specification.
2.5	Lubricate / clean the post harvest equipments / parts as per the standard procedures.
2.6	Assemble the post harvest equipments / parts following standard procedures and manufacturer service manual / specification
2.7	Record details of repair if necessary as per the establishment procedures
2.8	Test the performance of post harvest equipments following standards procedures and take necessary action as per the job requirements

Tools and equipment may include but not limited to:

- Hand tool set
- Measuring tape
- Knife
- String / thread

- Spade
- Crow bar
- Spirit level

Personal protective equipment may include but not limited to:

- Safety glove
- Safety helmet
- Safety boot / gum boot
- Fire extinguisher
- Uniform

- Safety goggle
- Ear muff
- Respiratory mask
- Safety belt

Materials may include but not limited:

RagsSeals

- Spare parts
- Grease
- Aggregates
- Wires
- Nails
- Belts

- Cleaning materials
- Cement
- Sand
- Planks
- Nuts and bolts

Post harvest machines may include but not limited:

- Rice mills
- Flour mills
- Oil mills
- Faults may include but not limited:
- Leakages
- Damages

• Wear and tear

Corn flake making machines

Mis-alignment

ASSESSMENT GUIDE

Form of assessment

- Continuous assessment together with collected evidence of performance will be used.
- Evidence of the performance shall be based on practical demonstration.
- Knowledge can be assessed through written form of assessment.

Assessment context

 Competency may be assessed in the actual work place or in a simulated workplace setting.

Assessment condition

- The candidate shall have access to all required tools, equipment, materials and documents.
- The candidate must complete the assessment in an accepted time frame.

Critical aspects

 Following Occupational health and safety regulations applicable at worksite.

- Examine / inspect the post harvest equipments / parts to identify the faults following standard procedures
- Repair / replace the defective parts of post harvest equipments / parts, if necessary as per the job requirements following manufacturer service manual / specification
- Test the performance of post harvest equipments following standards procedures and take necessary action as per the job requirements

UNDERPINNING KNOWLEDGE	UNDERPINNING SKILLS
Working principle post harvest equipments	Interpretation of manufacturers manual / specifications
Types of post harvest equipments	Safe use of tools, equipment, and instruments.
First aid procedures	Problem solving
Manufacturers repair manuals /	Decision making
specifications	Communication
Tools and equipments	 Teamwork
Record keeping	
House keeping	
Environment act	
Estimation and costing	
Occupational health and safety	
Basic electricity	
Types of prime movers	



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